

MixRite™ E-300PRO

user guide



Keep your business flowing. **Tefenitely.**

Table of contents

Introduction	3
Critical safety warnings & operating protocols	4
Technical data	5
Pump installation.....	6
Connection guide for inputs & outputs.....	7
E-300PRO control panel guide	8
How to read the main control screen.....	9
Parameters reference guide	10
Info screen	11
Operating mode: manual (A) DATA.....	12
Operating mode: manual (M) DATA	14
Troubleshooting understand errors and alarms	15

MixRite™ E-300PRO

introduction

What is the E-300PRO?

An advanced electric dosing pump designed for precise, stable, and reliable fertilizer injection in agricultural irrigation systems.

Key applications

	Greenhouses		Drip irrigation
	Open fields		Sprinkler systems

Core advantages

- ✓ Accurate fertilizer dosing with electric control
- ✓ Manual or flow-proportional operation (Auto / Manual modes)
- ✓ Compatible with a wide range of fertilizers
- ✓ External control and monitoring via irrigation controllers
- ✓ Reliable performance with built-in protection mechanisms

Critical safety warnings & operating protocols

- ⚠ Keep the pump protected from sun and water. Avoid water splashes. All hazardous electric voltage jobs must be conducted by a local qualified electrician and according to local regulations
- ⚠ Do not leave the electrical compartment, hood, or any connection box open while the machine is running or while you are away
- ⚠ When installing always observe national regulations. Electrical installation must comply with the local safety standards and regulations

Before any operation

- ⚠ always read chemical Material Safety Data Sheet (MSDS)
- ⚠ always discharge the liquid end before servicing the pump
- ⚠ empty and rinse the liquid end before work on a pump that has been used with hazardous or unknown chemicals
- ⚠ Always use protective equipment, gloves, and goggles when handling fertilizers, acid and other chemicals!
- ⚠ Do not use in explosive area (EX)
- ⚠ Do not use with flammable chemicals
- ⚠ Do not use with radioactive chemicals
- ⚠ This equipment requires regular maintenance to ensure potability requirements of the water and maintenance of improvements as declared by the manufacturer

Technical data



Specification	Details
Power Supply	Input: 100–240 VAC @ 50–60Hz
Motor	Operation Voltage: 12 VDC Max Current: 8 A
Performance	Max Flow Rate: 300 L/h (@ 2 bar) Max Pressure: 5 bar
Hydraulic Connections	3/8"–18 NPT Female
Wetted Materials	Diaphragm: Santoprene Piston: Viton Pump House: PP

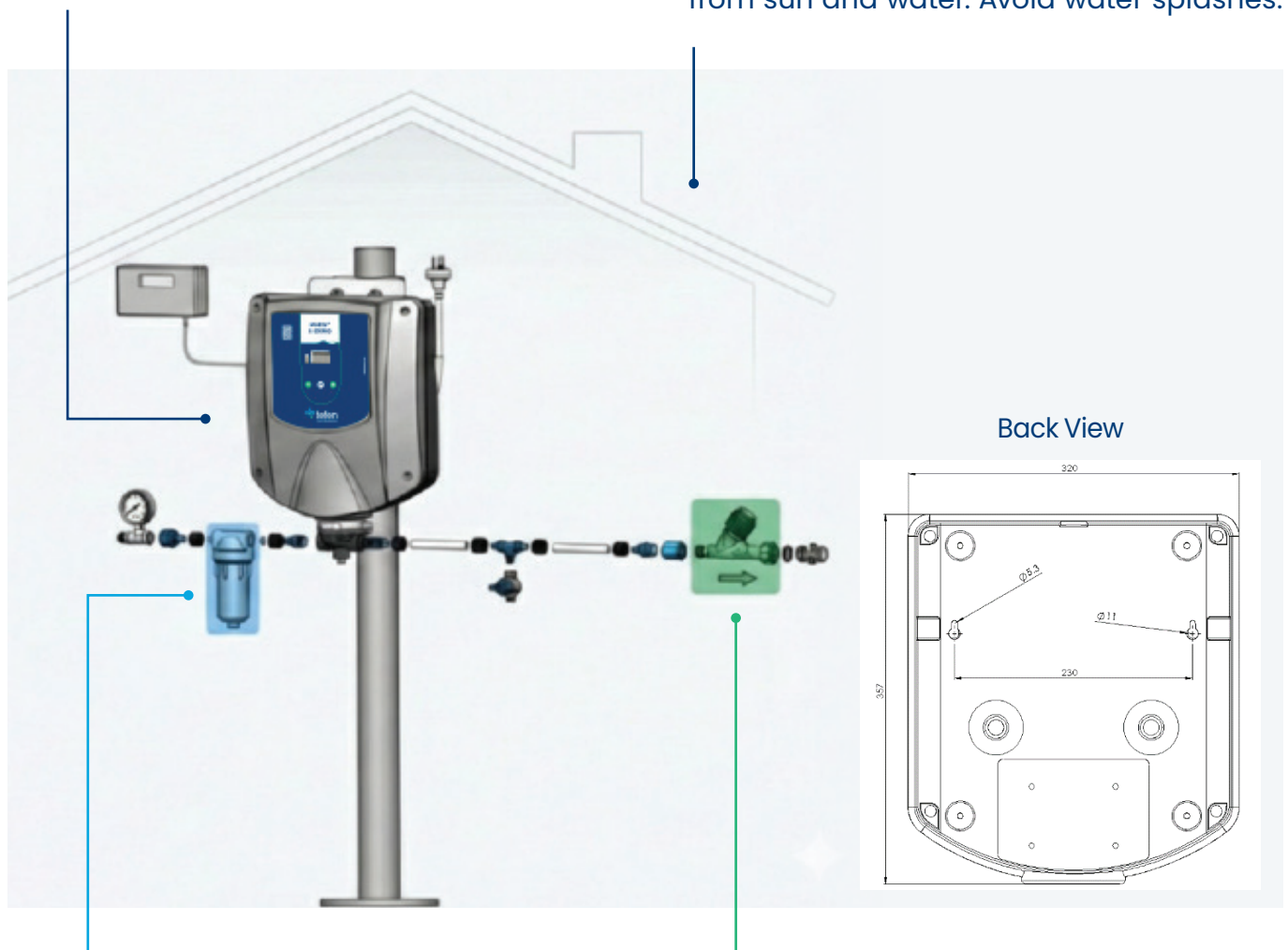
Pump installation

Tefen pump installation

Key steps for successful setup

1. Position the pump vertically.

2. Pump must be installed under shelter protected from sun and water. Avoid water splashes.



3. Make sure that filter $\frac{3}{4}$ " (120 micron) is installed at the pump inlet.

4. Verify that check valve is positioned according to the arrow - horizontal or vertical position.

Connection guide

for inputs & outputs

Main electric supply specifications



Main power Input

AC power
100-240 VAC
50-60Hz



DC Power
12 VDC



Input Requirements: Verify your power source matches one of the following specifications before connecting.

Connectors



Add Meter	● red	(+) Signal
	● black	(-) Signal
	○ white	Repeater
	● green	Repeater

Water Meter	● red	(+) Signal
	● black	(-) Signal
	○ white	Repeater
	● green	Repeater

Command	● red	(+) Signal
	● black	(-) Signal

Alarm	● red	(+) Signal
	● black	(-) Signal

- The white/green wires are for connecting multiple devices
- Water/Add input – up to 60,000 pulses per minute

E-300PRO

control panel guide

Primary controls

Button (Dual Function)

Short Press: Toggles between  **Work** and  **Pause** states.

Long Press: Accesses and exits the **Parameters Menu**.

Button

Adjusts parameters down. In Manual Mode: Decreases required motor power.

Button

Adjusts parameters up. In Manual Mode: Increases required motor power.

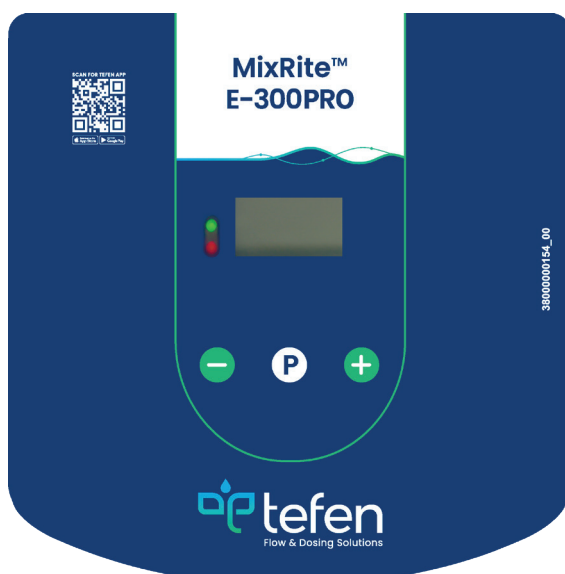
System feedback

Green LED: Power On

Indicates the controller is powered on and operating normally.

Red LED: Alert / Error

Indicates an alert or error state. This light will illuminate instead of the green LED when there is a fault.



Use **+** / **-** bouton to Increase / Decrease



How to read the main control screen

How to read the main control screen

System Status

Operating Mode: Displays Manual **(M)** or Auto **(A)**.

State Indicator: Shows **⏸ Pause** or **▶ Work**.

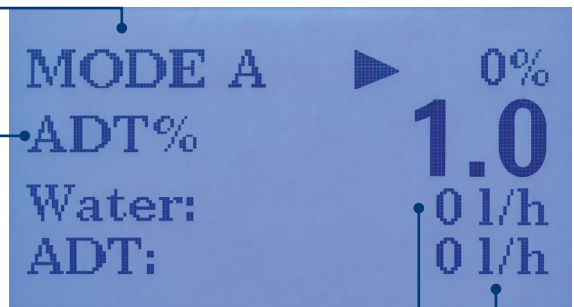
After power-up in Auto mode, the state is Work. Otherwise, the state is **⏸ Pause**.

Setpoint / Target Value

Target Value: This critical field changes its meaning based on the operating mode. See the next slide for a detailed breakdown.

Water Flow

Water Flow Rate: The current flow of water, measured in liters per hour (l/h) or gallons per minute (GPM).

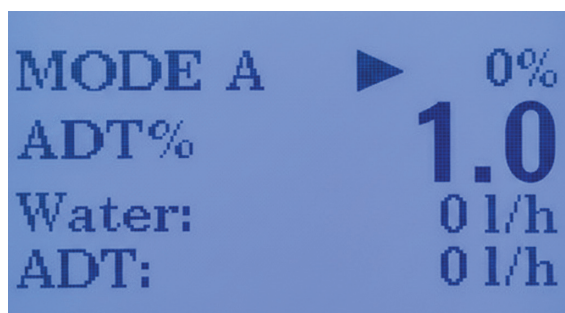


Additive Flow

Additive Flow Rate: The current flow of the additive, measured in liters per hour (l/h) or gallons per minute (GPM).

Operating modes: auto vs. manual

1. Auto Mode (A)

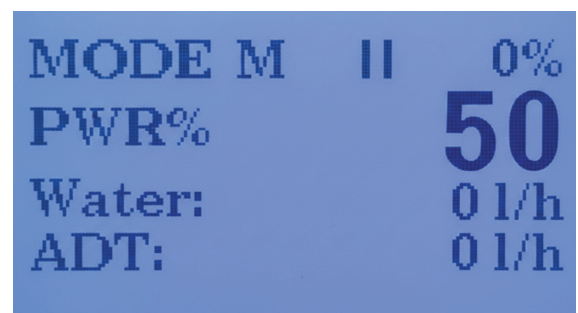


Function: Proportional dosing based on water flow.

Requires: Water meter and additive (fertilizer) flow sensor.

Setting: Adjust Additive Dose Target (ADT%). Range: 0.1-1.

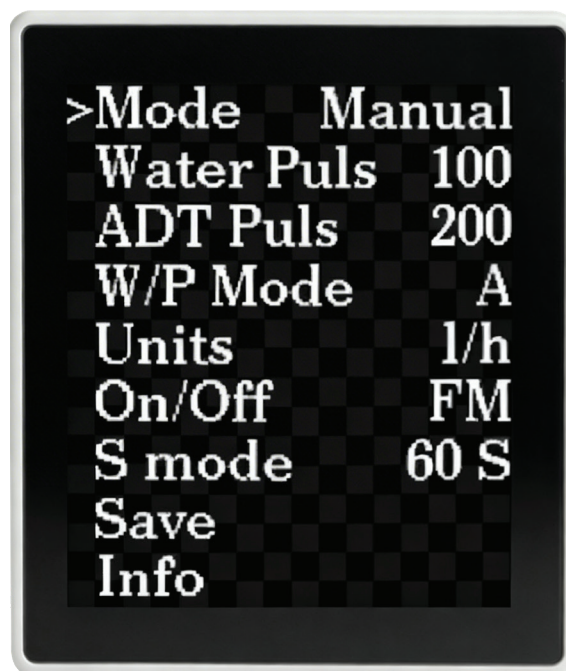
2. Manual Mode (M)



Function: Fixed-rate dosing based on user setting and system pressure.

Setting: Adjust Motor Power (PWR%). Range: 20%–100%.

Parameters reference guide



Parameter	Function	Notes / Options
Mode	Changes the operating mode	Manual (M) or Auto (A)
Water Puls	Configures pulses per liter for the main pulse input	Only for Auto mode – Pulse form water meter 1 pulse M3
ADT Puls	Configures pulses per liter for the additive pulse input	Only for Auto mode – Pulse form water meter 1 pulse per 0.1 / 1 liter
W/P Mode	Sets the Main pulse mode	Mode A: select for SSR Mode B: Select for Analog / dry contact
Units	Configures the measurement system	iters per hour (l/h) or gallons per minute (GPM)
On/Off	Configures controller activation mode	FM (Fixed Mode): AC/DC constant PM (Polar-Pulse): DC latch
S mode	Sets the Self-priming execution time	10–180 seconds See Special Mode section below
Save	Saves all modified parameters in the controller's memory	Changes not saved here will be lost after restart
Info	Enters the Info menu	

Info screen

⚡ **Motor** driver supply voltage

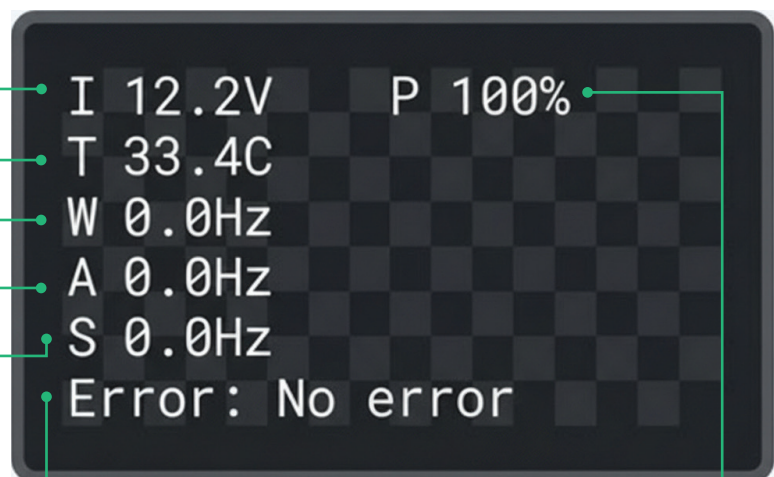
🔧 **Motor** temperature

💧 **Water** input signal frequency (Hz)

⊕ **ADDITIVE** input signal frequency (Hz)

⊕ The **target** ADDITIVE frequency the controller must set based on MAIN flow, ADDITIVE percentage, and pulses-per-liter ratio.

⚠ The last **error** that caused the stop. The controller at the current moment



🔌 Electrical **power** output by the controller at the current moment

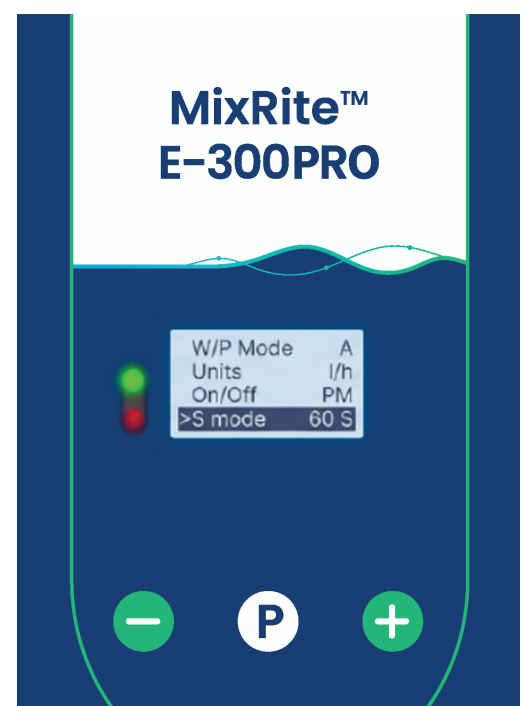
Self priming mode – S mode

Special mode (self-priming) activation

To Activate: Press and hold **(P)**, then press and hold **(+)**.

Function: Motor operates at 100% power for the configured S mode time, regardless of the current operating mode.

Exit: After time expires, the controller returns to the configured mode and remains in the Start mode.



Operating mode: auto (A) DATA

ADT % = dosage range – range is 0.1%–1%

Choosing the Dosing Percentage

Injected Volume l/h at 2 bar							
0.10%	N/A	N/A	N/A	N/A	N/A	N/A	50
0.20%	N/A	N/A	N/A	N/A	60	80	100
0.30%	N/A	N/A	N/A	60	90	120	150
0.40%	N/A	N/A	N/A	80	120	160	200
0.50%	N/A	N/A	50	100	150	200	250
1.00%	N/A	50	100	200	300	N/A	N/A
2.00%	N/A	100	200	N/A	N/A	N/A	N/A
3.00%	N/A	150	300	N/A	N/A	N/A	N/A
4.00%	N/A	200	N/A	N/A	N/A	N/A	N/A
5.00%	50	250	N/A	N/A	N/A	N/A	N/A
6.00%	60	300	N/A	N/A	N/A	N/A	N/A
7.00%	70	N/A	N/A	N/A	N/A	N/A	N/A
8.00%	80	N/A	N/A	N/A	N/A	N/A	N/A
9.00%	90	N/A	N/A	N/A	N/A	N/A	N/A
10.00%	100	N/A	N/A	N/A	N/A	N/A	N/A
	1000	5000	10000	20000	30000	40000	50000
Flow Rate – l/h							
Injected Volume l/h at 3 bar							
0.10%	N/A	N/A	N/A	N/A	N/A	40	50
0.20%	N/A	N/A	N/A	40	60	80	100
0.30%	N/A	N/A	N/A	60	90	120	150
0.40%	N/A	N/A	40	80	120	160	200
0.50%	N/A	N/A	50	100	150	200	250
1.00%	N/A	50	100	200	N/A	N/A	N/A
2.00%	N/A	100	200	N/A	N/A	N/A	N/A
3.00%	N/A	150	N/A	N/A	N/A	N/A	N/A
4.00%	40	200	N/A	N/A	N/A	N/A	N/A
5.00%	50	250	N/A	N/A	N/A	N/A	N/A
6.00%	60	N/A	N/A	N/A	N/A	N/A	N/A
7.00%	70	N/A	N/A	N/A	N/A	N/A	N/A
8.00%	80	N/A	N/A	N/A	N/A	N/A	N/A
9.00%	90	N/A	N/A	N/A	N/A	N/A	N/A
10.00%	100	N/A	N/A	N/A	N/A	N/A	N/A
	1000	5000	10000	20000	30000	40000	50000
Flow Rate – l/h							

Operating mode: auto (A) DATA

ADT % = dosage range – range is 0.1%-1%

Choosing the Dosing Percentage

Injected Volume l/h at 4 bar							
0.10%	N/A	N/A	N/A	N/A	N/A	40	50
0.20%	N/A	N/A	N/A	40	60	80	100
0.30%	N/A	N/A	N/A	60	90	120	150
0.40%	N/A	N/A	40	80	120	160	200
0.50%	N/A	N/A	50	100	150	200	250
1.00%	N/A	50	100	200	N/A	N/A	N/A
2.00%	N/A	100	200	N/A	N/A	N/A	N/A
3.00%	N/A	150	N/A	N/A	N/A	N/A	N/A
4.00%	40	200	N/A	N/A	N/A	N/A	N/A
5.00%	50	250	N/A	N/A	N/A	N/A	N/A
6.00%	60	N/A	N/A	N/A	N/A	N/A	N/A
7.00%	70	N/A	N/A	N/A	N/A	N/A	N/A
8.00%	80	N/A	N/A	N/A	N/A	N/A	N/A
9.00%	90	N/A	N/A	N/A	N/A	N/A	N/A
10.00%	100	N/A	N/A	N/A	N/A	N/A	N/A
	1000	5000	10000	20000	30000	40000	50000
Flow Rate – l/h							
Injected Volume l/h at 5 bar							
0.10%	N/A	N/A	10	20	30	40	50
0.20%	N/A	10	20	40	60	80	100
0.30%	N/A	15	30	60	90	120	150
0.40%	N/A	20	40	80	120	160	200
0.50%	N/A	25	50	100	150	200	250
1.00%	10	50	100	200	N/A	N/A	N/A
2.00%	20	100	200	N/A	N/A	N/A	N/A
3.00%	30	150	N/A	N/A	N/A	N/A	N/A
4.00%	40	200	N/A	N/A	N/A	N/A	N/A
5.00%	50	250	N/A	N/A	N/A	N/A	N/A
6.00%	60	N/A	N/A	N/A	N/A	N/A	N/A
7.00%	70	N/A	N/A	N/A	N/A	N/A	N/A
8.00%	80	N/A	N/A	N/A	N/A	N/A	N/A
9.00%	90	N/A	N/A	N/A	N/A	N/A	N/A
10.00%	100	N/A	N/A	N/A	N/A	N/A	N/A
	1000	5000	10000	20000	30000	40000	50000
Flow Rate – l/h							

Operating mode: manual (M) DATA

PWR % = motor electrical power: range is 20%–100%

Injection point pressure 1 Bar	
PWR%	L/H
20	59
30	94
40	131
50	166
60	200
70	228
80	258
90	291
100	314

Injection point pressure 2 Bar	
PWR%	L/H
20	49
30	86
40	120
50	153
60	181
70	205
80	236
90	266
100	301

Injection point pressure 3 Bar	
PWR%	L/H
20	36
30	72
40	104
50	140
60	171
70	189
80	224
90	245
100	287

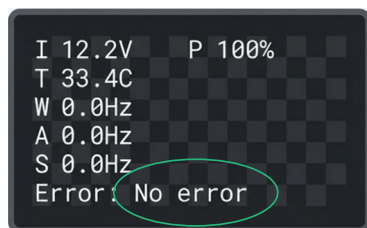
Injection point pressure 4 Bar	
PWR%	L/H
20	32
30	64
40	94
50	125
60	151
70	168
80	191
90	234
100	256

Injection point pressure 5 Bar	
PWR%	L/H
20	8
30	39
40	71
50	98
60	129
70	150
80	186
90	214
100	252

Troubleshooting

understand errors and alarms

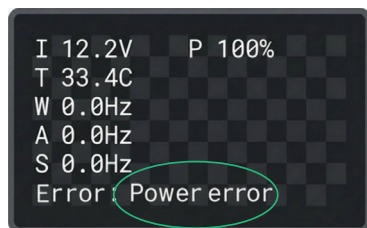
Protection and errors



If an error occurs:

1. The controller switches to the **Pause II** state.
 2. The **red AL LED** lights up instead of the green one.
 3. The **ALARM** output is activated through the solid-state relay.
- Exit from Error State:** Performed by restarting the controller via the button or the external control input.

Error Message



Condition

- Power error:** Supply voltage is outside the 11–13 V range.
- Motor error:** Motor current consumption is above 7 A.
- Overheat:** Motor temperature is higher than 80 °C.
- ADT error:** No pulses from the additive sensor for more than two seconds when the electrical power exceeds 60% in Auto (A) mode.

Operation and technical notes

Condition

The controller performs a quick start (3 s) in the motor dead zone up to 17% power.

Non-Proportional Mode (W/P Mode: B): The water pulse frequency is determined by averaging the number of pulses received over 5, 10, 15, 20 seconds with different weighting factors. Shorter intervals have higher priority. The minimum input frequency for the additive sensor is 0.05 Hz. Lower frequencies are considered as no pulses. Example calculation for flow Q with a 10 pulses/liter sensor: $Q = (60 \setminus 0.05) / 10 = 0.3 \text{ L/min}$.

Firmware Update Procedure

1. Format the SD card as FAT32. ($\leq 32 \text{ GB}$)
2. Save the firmware file to the card with the name 'tefen.img'.
3. Power off the controller.
4. Insert the card into the SD slot.
5. Press and hold BTN P, and then power on the controller.

Thank you



PLEASE CONTACT US FOR MORE INFORMATION

Tefen Flow & Dosing Technologies Ltd.

Kibbutz Nahsholim, 3081500 Israel

Tel +972 4 6395554 | Info@tefentech.com

tefentech.com